



Inscale Limited

IXC

Easy Reference:

| | |
|--|--|
| Model name of the scale: | |
| Serial number of the unit: | |
| Software revision number (Displayed when power is first turned on): | |
| Date of Purchase: | |
| Name of the supplier and place: | |

CONTENTS

P.N. 3.02.6.6.15559, Revision A2, June 2021

| | | |
|------------|---|----------|
| 1.0 | INTRODUCTION | 2 |
| 2.0 | SPECIFICATIONS | 3 |
| 3.0 | SAFETY PRECAUTIONS | 3 |
| 4.0 | SET UP | 4 |
| 4.1 | ASSEMBLING OF SCALE | 4 |
| 5.0 | WEIGHING | 4 |
| 5.1 | BEFORE WEIGHING | 4 |
| 5.2 | WEIGHING | 4 |
| 5.3 | USER PARAMETERS | 5 |
| 5.3.1 | <i>Setting backlight</i> | 5 |
| 5.3.2 | <i>Auto off</i> | 5 |
| 5.3.3 | <i>Unit</i> | 5 |
| 5.4 | PARTS COUNTING FUNCTION | 5 |
| 5.5 | MEMORY ACCUMULATION | 5 |
| 6.0 | CALIBRATION | 6 |
| 6.1 | USER CALIBRATION PARAMETER SETTING | 6 |
| 6.2 | FACTORY PARAMETER SETTING | 7 |
| 7.0 | ERROR MESSAGE | 8 |

WARNING:



Please read carefully following instructions for installation and use before starting your work with a new balance. Failure to use the balance in accordance with the advice in the user manual could mean that the product gives incorrect readings.

1.0 INTRODUCTION

- The IXC Models are supplied with a power supply adapter, to charge the internal rechargeable battery.
- Four models:
 - 3kg x 0.1g
 - 6kg x 0.2g
 - 15kg x 0.5g
 - 30kg x 1g
- 3 LCD displays with backlight
- 5 weighing units: kg, g, lb, oz, and lb:oz
- Check-weighing
- Indicators for Stable, zero, net weight, and low battery functions
- Stainless steel pan with ABS case and pan support
- Sealed Membrane keypad
- Overload Protection
- Spirit level and leveling feet
- Auto calibration, zero tracking and tare

2.0 SPECIFICATIONS


| Model | IXC 3 | IXC 6 | IXC 15 | IXC 30 |
|-----------------------|--|-------------|---------------|----------------|
| Capacity | 3Kg | 6Kg | 15Kg | 30Kg |
| Readability | 0.1g | 0.2g | 0.5g | 1g |
| Repeatability | 0.2g | 0.4g | 1g | 2g |
| Linearity \pm | 0.2g | 0.4g | 1g | 2g |
| Units | kg / g / lb / oz / lb:oz | | | |
| Stabilization time | 1 second | 1 second | 1 second | 1 second |
| Operating temperature | 0°C to 40°C 32°F to 104°F | | | |
| Power supply | 5VDC @ 800mA adapter 4V4.5Ah rechargeable battery Typical battery life expectancy: 240 hours | | | |
| Calibration | External calibration | | | |
| Calibration Weights | 1kg,2kg,3kg | 2kg,4kg,6kg | 5kg,10kg,15Kg | 10kg,20kg,30kg |
| Display | 3 x18mm LCD displays | | | |

3.0 SAFETY PRECAUTIONS

Caution:

Please use only the original DC adapter supplied with the scale. Other cords or adapters may damage the scale.

Notice:

- Avoid extremes of temperature, do not place in direct sunlight or near air conditioning vents.
- Battery should be removed if the scale is not used for a long period of time.
- Do not stack material on the scale when it is not in use.
- Avoid high humidity that might cause condensation and keep away from direct contact with water.
- Static may influence the weighing result, to reduce the static wipe the pan and the scale with anti-static wipes.
- When the battery is lower than 3.7v, the battery symbol  will flash to indicate the low battery; when it is lower than 3.4v, the scale will turn off automatically.

4.0 SET UP

4.1 ASSEMBLING OF SCALE

- Put the scale on a stable and even table.
- Adjust the height of the feet to level the scale; the spirit level bubble should be in the centre of the spirit level.
- Put the pan support in place, inserting the pan support pins into the holes on top of the scale. Place the stainless steel pan on the support.
- Avoid excess force to weighing pan or the load cell could be damaged.

5.0 WEIGHING

5.1 BEFORE WEIGHING

Check the setting of the auto shut off function, see section 6.2. If the auto shut off function is on, the scale will shut off after a period of time if the scale is not used and it has a stable reading.

5.2 WEIGHING

- Press [On/Off] to turn on the scale. The display will show the software revision then show the model "CAP XX". Then it will begin its self-checking test from 0 to 9. When reading is stable, the display will show "0.0", stable symbol, zero symbol, and the weighing unit used the last time the scale was used.
- Press [UNITS/→] to select units from "g" / "kg" / "lb" / "oz"/"lb:oz". Only the weighing units enabled will be displayed.
- Check if the reading is "0.0", if not, press [Zero]. "0.0" and the zero symbol will be displayed.
- Put the item to be weighed on the pan. When the reading is stable, the gross weight will be shown.

If a container is used, put the container on the pan and press the [Tare/⇧] key when the reading is stable. The display will show “0.0”, the zero symbol and ‘NET’. Load the container or remove material from the container, the scale will show the net weight of the material added or removed.

5.3 USER PARAMETERS

The parts counting, percent weighing and calibration functions can be accessed using the [CE] key. In normal weighing press and hold [CE] key to enter user settings.

5.3.1 Setting backlight

BK backlight can be set as “auto”, “on”, “off”; default is “auto”. To select the available option press keys 1 and 6 and then press Tare key to confirm your selection.

5.3.2 Auto off

Auto off can be set as “off”, “1 min”, “5 min”, “10 min”; default is “5 min”. To select the available option press keys 1 and 6 and then press Tare key to confirm your selection.

5.3.3 Unit

Apart from kg, all other weighing units can be enabled or disabled.

5.4 PARTS COUNTING FUNCTION

- In normal weighing mode, press hand count the number of pieces to be counted and put them on the scale. Using the numerical keys enter the count and press [SMPL] key.
- If the weight of the item is known, enter this using the keypad and press [unit weight] key to confirm. The weight entered will be displayed in the middle display window.

5.5 MEMORY ACCUMULATION

- When parts counting, put the number of parts to be counted on the top pan, press [M+] key, the display will show ACC and the number of the memory entry, so for example ACC 1 will be the first memory entry.
- Ensure there is no weight on the top pan and the display is showing zero;

- Add another sample to the top pan and press the **[M+]** key; the memory entry will be incremented by 1, the middle display will show total weight of all samples counted in memory and the right display will show the total count of all samples in memory.
- To recall the total of the memory function, press the **[M+]** key when there is no weight on the top pan.
- To clear the memory, press **[M+]** key when there is no weight on the top pan and then press the **[CE]** key; the display will briefly show ACC 0 to indicate the memory has been cleared.

6.0 CALIBRATION

- Calibration before use is recommended for best accuracy. It is suggested that the scale be calibrated when first installed and any time the scale is moved to a different environment.
- Ensure weights are ready before calibrating, the weight should be of a known accuracy, for example OIML class M1 or Class 4 of ASTM E617.
- Do not calibrate the scale if a proper calibration weight is not available.

Recommended calibration values for all models:

| IXC 3 | IXC 6 | IXC 15 | IXC 30 |
|-------------|-------------|---------------|----------------|
| 1kg/2kg/3kg | 2kg/4kg/6kg | 5kg/10kg/15kg | 10kg/20kg/30kg |

6.1 USER CALIBRATION PARAMETER SETTING

When power on, press TARE during self-checking, enter pass code 1000 to access user calibration parameter.

Use keys 1 and 6 to select available options and press TARE button to conform the selection.

U-CAL (user calibration)

This parameter sets the calibration of the scale. Press [TARE]; display will show unload; with no weight on the top pan and the stable indicator On, press [TARE] key to set the zero point. The display will then indicate the load (SET) amount. Use Keys 1 and 6 and CE to

enter the desired load amount and then press the [TARE] key. The display will then show the pre-selected (LOAD) amount for calibration; put this weight on the top pan, wait for the stable indicator to show on the display and then press the [TARE] key.


AdCnt – this will show the internal A/D counts.

6.2 FACTORY PARAMETER SETTING

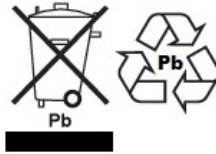
When power on, press TARE during self-checking, enter passcode 1946 to access factory parameter setting.

| | |
|--------|---|
| AdCnt | Shows the internal A/D counts |
| CAPA | Sets the capacity of the scale |
| AUTO-Z | Auto zero tracking range setting, default is 2d |
| P-ZERO | Set zero range automatically when power on, default is 10% |
| K-ZERO | Zero range setting, default is 2% |
| FILTER | Weighing filter setting, default is SLOW |
| L-CAL | Linearity calibration |
| M-TARE | Relieve tare automatically, default is DISP, not relieve tare automatically |
| C-CON | Calibration limit setting. Not limit with OFF, enable calibration parameter setting counter with ON, control calibration with jumper via JP. Default is no limit, calibrate with pass code. |
| RESET | Reset all the parameters. Quickly initialize all the default parameters. |

7.0 ERROR MESSAGE

| | |
|--|-------------------------|
| --AdO | A/D counts are too high |
| --AdL | A/D counts are too low |
| BEEP 15 | Wrong operation |
| --OL-- | Overload 9d |
|  and "BATTLO" | Low battery indication |
| -- Err - | Over zero key range |

WEEE 2012/19/EU



This device may not be disposed of in domestic waste. This also applies to countries outside the EU, per their specific requirements. Disposal of batteries (if fitted) must conform to local laws and restrictions.

Cet appareil ne peut être éliminé avec les déchets ménagers. L'élimination de la batterie doit être effectuée conformément aux lois et restrictions locales.

Dieses Gerät nicht mit dem Hausmüll entsorgt.

Dispositivo no puede ser desechado junto con los residuos domésticos

Dispositivo non può essere smaltito nei rifiuti domestici.